Date created, 10/27/2017 - Subject to change. © Belimo Aircontrols (USA), Inc.

B325, **3-Way**, **Characterized Control Valve** Stainless Steel Ball and Stem

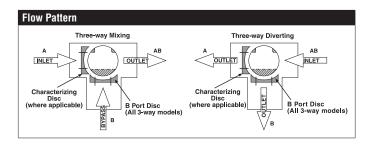








Technical Data	
Service	chilled, hot water, up to 60% glycol
Flow Characteristic	A-port equal percentage, B-port modified
	for constant common port flow
Controllable Flow Range	75°
Size [mm]	1" [25]
End Fitting	NPT female ends
Body	forged brass, nickel plated
Ball	stainless steel
Stem	stainless steel
Stem Packing	EPDM (lubricated)
Seat	Teflon® PTFE
Seat O-ring	EPDM (lubricated)
Characterized Disc	TEFZEL®
Body Pressure Rating [psi]	600
Media Temperature Range	0°F to 250°F [-18°C to 120°C]
(Water)	F0: (04F I:D-)
Max Differential Pressure (Water)	50 psi (345 kPa)
Close-Off Pressure	200 psi
Cv	30
Weight	1.3 lb [0.6 kg]
Leakage	0% for A to AB, <2.0% for B to AB
Servicing	maintenance free

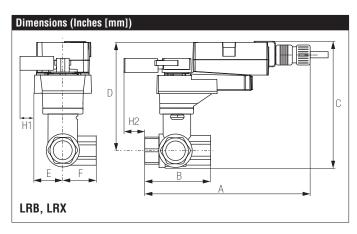


Application

This valve is typically used in air handling units on heating or cooling coils, and fan coil unit heating or cooling coils. Some other common applications include Unit Ventilators, VAV box re-heat coils and bypass loops. This valve is suitable for use in a hydronic system with variable or constant flow.

Suitable Actuators

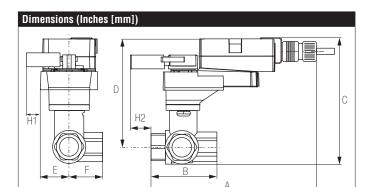
	Non-Spring	Spring
B325	LR, NRB(X)	LF



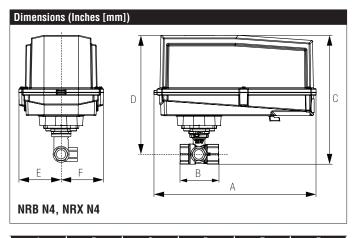
Α	В	C	D	E	F	H1	H2
8.5"	3.07"	6" [150]	5.09"	1.3"	1.59"	1.18"	0.9" [23]
[216]	[78]		[129]	[33]	[40]	[30]	

LRB, LRX

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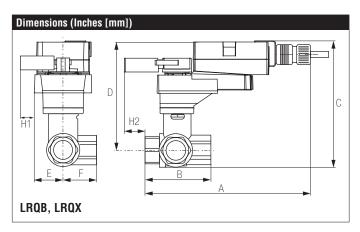


Α	В	С	D	E	F	H1	H2
9.4"	3.07"	7.25"	6.31"	1.3"	[33]	1.18"	0.9" [23]
[239]	[78]	[184]	[160]			[30]	

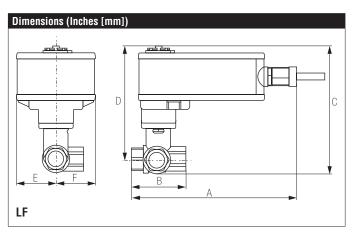


7.85" [199] 7.15" [181]

[289]



Α	В	С	D	E	F	H1	H2
8.9"	3.07"	6.64"	5.64"	1.58	" [40]	1.18"	1" [25]
[226]	[78]	[169]	[143]			[30]	



Α	В	С	D	E F
8.12" [206]	3.07" [78]	6.5" [165]	5.57" [141]	1.89" [48]

NEMA 4X, On/Off, Floating Point Control, Non-Spring Return, 24 V





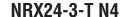






Technical Data	
Power Supply	24 VAC, ±20%, 50/60 Hz, 24 VDC, ±10%
Power Consumption Running	2 W
Power Consumption Holding	0.2 W
Transformer Sizing	4 VA (class 2 power source)
Electrical Connection	screw terminal (for 26 to 14 GA wire), 1/2"
	conduit connector
Overload Protection	electronic throughout 0° to 95° rotation
Input Impedance	600 Ω
Angle of Rotation	Max. 90°, adjustable with mechanical stop
Direction of Rotation (Motor)	reversible with built-in switch
Position Indication	pointer
Manual Override	external push button
Running Time (Motor)	90 sec
Ambient Humidity	5 to 95% RH non condensing (EN 60730-1)
Ambient Temperature Range	-22°F to 122°F [-30°C to 50°C]
Storage Temperature Range	-40°F to 176°F [-40°C to 80°C]
Housing	NEMA 4X, IP66/67, UL Enclosure Type 4
Housing Material	UL94-5VA
Agency Listings†	cULus acc. to UL60730-1A/-2-14, CAN/CSA
	E60730-1:02, CE acc. to 2004/108/EC and
	2006/95/EC
Noise Level (Motor)	<45 dB (A)
Servicing	maintenance free
Quality Standard	ISO 9001

†Rated Impulse Voltage 800V, Type of action 1.AA, Control Pollution Degree 3







Wiring Diagrams



X INSTALLATION NOTES



Provide overload protection and disconnect as required.



Actuators may be connected in parallel. Power consumption and input impedance must be observed.



Actuators may also be powered by 24 VDC.



Actuators Hot wire must be connected to the control board common. Only connect common to neg. (-) leg of control circuits. Terminal models (-T) have no-feedback.



Actuators are provided with a numbered screw terminal strip instead of a cable.



connection.

WARNING! LIVE ELECTRICAL COMPONENTS!

Meets cULus requirements without the need of an electrical ground

During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

