B348, 3-Way, Characterized Control Valve Stainless Steel Ball and Stem







| WARRANTY |
|----------|

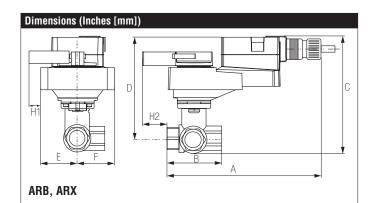
| Technical Data | |
|-----------------------------------|--|
| Service | chilled, hot water, up to 60% glycol |
| Flow Characteristic | A-port equal percentage, B-port modified |
| | for constant common port flow |
| Controllable Flow Range | 75° |
| Size [mm] | 2" [50] |
| End Fitting | NPT female ends |
| Body | forged brass, nickel plated |
| Ball | stainless steel |
| Stem | stainless steel |
| Stem Packing | EPDM (lubricated) |
| Seat | Teflon® PTFE |
| Seat O-ring | EPDM (lubricated) |
| Characterized Disc | TEFZEL® |
| Body Pressure Rating [psi] | 400 |
| Media Temperature Range | 0°F to 250°F [-18°C to 120°C] |
| (Water) | |
| Max Differential Pressure (Water) | 50 psi (345 kPa) |
| Close-Off Pressure | 200 psi |
| Cv | 37 |
| Weight | 5.5 lb [2.5 kg] |
| Leakage | 0% for A to AB, <2.0% for B to AB |
| Servicing | maintenance free |



Application

This valve is typically used in air handling units on heating or cooling coils, and fan coil unit heating or cooling coils. Some other common applications include Unit Ventilators, VAV box re-heat coils and bypass loops. This valve is suitable for use in a hydronic system with variable or constant flow.

| Suitable Actuators | | | |
|--------------------|------------|--------|--|
| | Non-Spring | Spring | |
| B348 | ARB(X) | AFB(X) | |



| A | В | С | D | E | F | H1 |
|-------|---------|-------|-------|------------|-----------|------------|
| 10.5" | 4.90" | 7.73" | 5.98" | 1.73" [44] | 2.6" [66] | 0.75" [20] |
| [267] | [124.5] | [196] | [152] | | | |



[251]

[124.5]

[211]

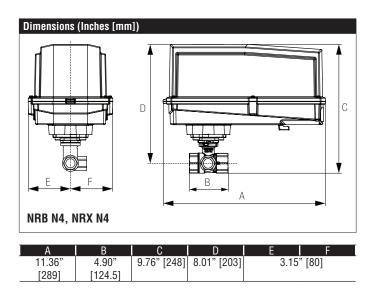
[167]

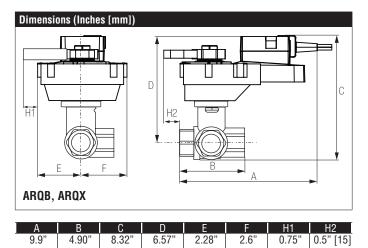
[58]

[66]

[20]

B348, 3-Way, Characterized Control Valve Stainless Steel Ball and Stem





| | | | | | C C |
|-----------|-------|-------------|-------------|-----------|--------|
| AFRB, AFI | RX | | | | |
| A | В | l C | D | E I F | |
| 11.27" | 4.90" | 8.36" [212] | 6.61" [168] | 2.6" [66] | |

| А | В | С | D | E | F |
|--------|---------|-------------|-------------|------|------|
| 11.27" | 4.90" | 8.36" [212] | 6.61" [168] | 2.6" | [66] |
| [286] | [124.5] | | | | |





|)% |
|---------------------------|
| |
| |
| |
| |
| |
| 1 |
| i00 Ω,) point, |
|) Ω for 4 oint and |
| е |
| |
| |
| |
| |
| |
| |
| |
| 9 4 |
| I/CSA |
| |
| |
| |
| |

†Rated Impulse Voltage 800V, Type of action 1, Control Pollution Degree 4.



Wiring Diagrams

🔀 INSTALLATION NOTES

Provide overload protection and disconnect as required.

Actuators may be connected in parallel. Power consumption and input impedance must be observed.

Actuators may also be powered by 24 VDC.

Only connect common to negative (-) leg of control circuits.

 $\overline{\mathbb{A}}$

A 500 Ω resistor (ZG-R01) converts the 4 to 20 mA control signal to 2 to 10 VDC.

For triac sink the Common connection from the actuator must be connected to the Hot connection of the controller. Position feedback cannot be used with a triac sink controller; the actuator internal common reference is not compatible.



IN4004 or IN4007 diode. (IN4007 supplied, Belimo part number 40155).

Actuators are provided with a numbered screw terminal strip instead of a cable.

Meets cULus requirements without the need of an electrical ground connection.

WARNING! LIVE ELECTRICAL COMPONENTS!

During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

