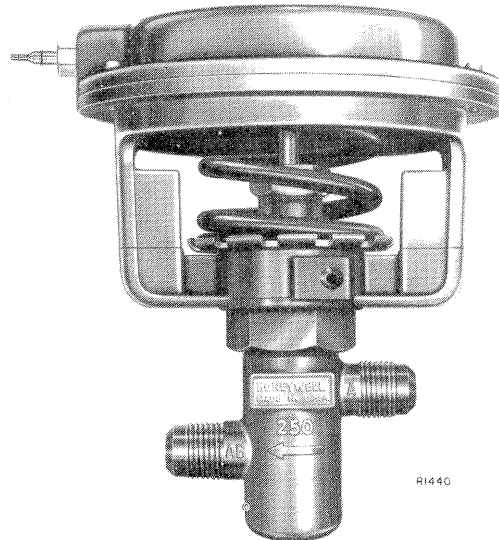


### VP513A & B SINGLE SEATED WATER VALVE

### Service Data

## GENERAL

These instructions include service and repair information for the VP5 13A and B pneumatically operated, high-pressure, single-seated water valve.



## SPECIFICATIONS

### MODELS:

- VP5 13A (normally open)
- VP5 13B (normally closed)

NOMINAL VALVE BODY RATING: 250 lb/in<sup>2</sup> (1724 kPa).

MAXIMUM BODY TEMPERATURE: 250 F (121 C).

### SIZE:

VP513A: 1/2 in. (nominal for 5/8 in. O.D. copper

tubing), 3/4 in. (nominal for 7/8 in. O.D. copper tubing).

VP513B: 1/2 in. (nominal for 5/8 in. O.D. copper tubing).

### CAPACITY INDEX (Cv):

- VP5 13A: 1.0, 1.6, 2.5 or 4.0 Cv.
- VP5 13B: 1.0, 1.6, or 2.5 Cv.

MAXIMUM SAFE OPERATOR AIR PRESSURE: 2.5 lb/in<sup>2</sup> (172 kPa).

## APPLICATION

The VP5 13A (normally open) and VP5 13B (normally closed) water valves provide proportional control of unit air conditioners using hot and/or cold water as the controlled medium.

### OPERATION (See Fig. 1)

An increase in control air pressure from the system temperature controller proportionally drives the VP5 13A closed or the VP513B open, modulating the medium's flow through the coil.

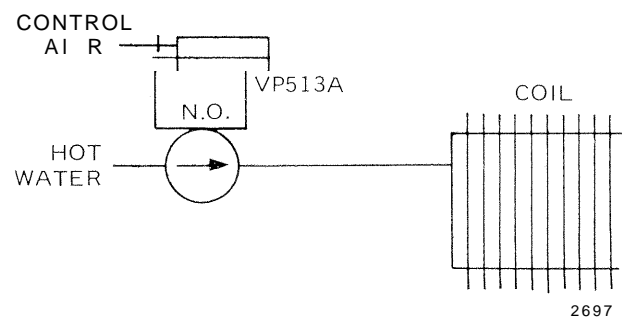


Fig. 1. VP5 13A Typical Operation

# MAINTENANCE

## CLEANING

Remove all dirt and grease accumulation from side of operator and around packing nut and stem. Use solvent if necessary.

## INSPECTION

Inspect top of packing nut around stem for signs of leakage. Repack the valve if necessary. See REPAIR, Packing Replacement

### CAUTION

Do not allow solvent to come into contact with diaphragm, as it can cause serious damage.

Work in well ventilated room to prevent breathing toxic fumes of solvent.

# TROUBLESHOOTING

1. Observe room temperature and move thermostat setting up or down to simulate high or low temperature.
2. Check air pressure at valve and water flow. Normal conditions are shown in Table 1.
  - a. *If air pressure is opposite normal condition, check thermostat operation and calibration. When air pressure is lower than normal, check for proper air supply pressure and for air leaks in piping or diaphragm (see REPAIR, Diaphragm Replacement). Replace Series 1 models with new operators or replace both diaphragm and cover.*
  - b. *If air pressure is correct and water is not flowing when it should be, check for pump operation, air lock, closed hand valves, or stuck valve.*
  - c. *If air pressure is correct and water is flowing when it should not be, check for a bad disc or seat, something lodged under the disc, or water pressure exceeding valve close-off rating.*
3. Visually inspect the valves for leakage at stem. If repacking is necessary, see REPAIR, Packing Replacement.

Replace stems and discs by disassembling valve (see REPAIR, Stem and Disc Holder Replacement). Replace seats on VP5 13B valves by using special tool, Part No. CCM3833. Replace the entire valve body if the seat on a VP5 13A valve is defective.

Table 1-Normal Operating Conditions of VP5 13A & B.

| Model No.      | Application |        | Room Temp. |     | Air Pressure |     | Water Flow |          |
|----------------|-------------|--------|------------|-----|--------------|-----|------------|----------|
|                | Hot W.      | Ch. W. | High       | Low | High         | Low | Flow       | No. Flow |
| VP5 13A (N.O.) | X           |        | X          |     | X            |     |            | X        |
|                | X           |        |            | X   |              | X   | X          |          |
|                |             | X      | X          |     |              | X   | X          |          |
|                |             | X      |            | X   | X            |     |            | X        |
| VP51 3B (NC.)  | X           |        | X          |     |              | X   |            | X        |
|                | X           |        |            | X   | X            |     | X          |          |
|                |             | X      | X          |     | X            |     | X          |          |
|                |             | X      |            | X   |              | X   |            | X        |

# REPAIR PROCEDURE

## DIAPHRAGM REPLACEMENT (See Fig. 2):

1. Shut down air supply to operator.
2. Using a screwdriver, draw the valve stem retainer ③ from the locked position.
3. Back off setscrews ⑩ and lift operator from valve. 30 NOT scratch or bend valve stem.
4. Remove the two allen head cap screws in the base of the spider ⑧.

**CAUTION**

The main spring ④ is under compression. Use care to prevent stripping of threads.

5. Remove the operator cover mounting screws ⑪. Remove defective diaphragm ⑬.
6. Install new diaphragm and reassemble. Be careful not to pinch or cut the new diaphragm during reassembly.

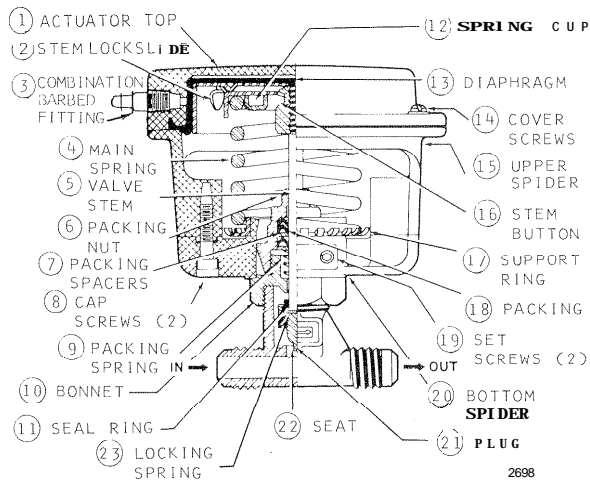


Fig. 2. Details of VP513A

## PACKING REPLACEMENT (See Fig. 2)

**NOTE:** Shut down the system when repacking the VP5 13B models. The VP5 13A can be repacked without the system shutdown by pulling the valve stem *all the way up* allowing the O-ring ⑪ to seal off any leakage through the bonnet ⑩

**CAUTION**

The controlled medium pressure holds the O-ring seal in place. DO NOT depress valve stem while repacking.

1. With the operator removed, insert a nail, awl, pin, or similar instrument into the 1/16 in. diameter hole near the top of the valve stem. Prevent stem from turning and remove the stem button ⑬. Important: DO NOT remove the setscrew from the top of the button.
2. Pull stem up and remove packing nut ⑥, old packing ⑱ spacers ⑦ and packing spring ⑨. See Fig. 3 for exploded view of packing components.
3. Inspect valve stem at this time to determine its condition.
4. Clean spacers, packing nut, spring and exposed portion of stem with trichloroethylene or similar solvent.
5. Lubricate stem, spring, spacer and each new packing ring with lubricant, Part No. 309535.
6. Reassemble packing components.

**CAUTION**

DO NOT force the new packing rings over the threaded end of the valve stem. Carefully screw them over the threads to avoid damage to the ring.

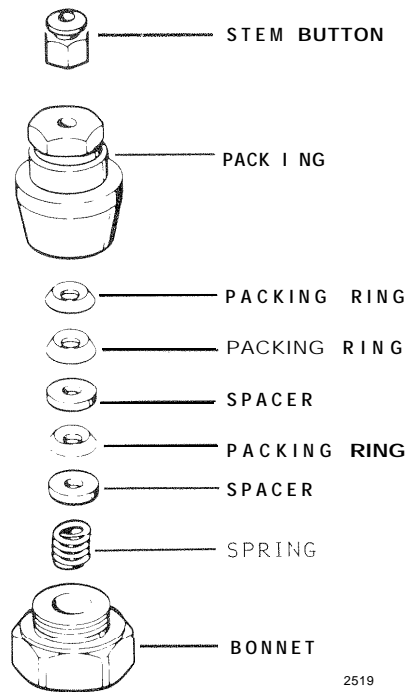


Fig. 3. Packing Assembly

## STEM AND DISC HOLDER COMPONENT REPLACEMENT (See Fig. 4)

Shut down system (supply air and control medium).

Remove operator and packing components as previously discussed.

c. Remove bonnet (Fig. 2, ⑩).

4. VP5 13A models:

a. Remove stem and disc holder assembly from valve body.

b. Remove throttling plug (Fig. 2, ⑪) for access

to defective components. Be sure O-ring seal is in position on valve stem.

Inspect integral valve seat (Fig. 2, ⑫). If defective, replace complete valve.

d. Replace parts as required (see PARTS LIST).

5. VP5 13B models:

a. Remove valve seat with special tool, Part No. CCM3833, and lift out stem assembly.

b. Replace components as required by removing disc holder mounting screw. See PARTS LIST for parts ordering information.

6. Reassemble and start up system. Observe operation through several cycles.

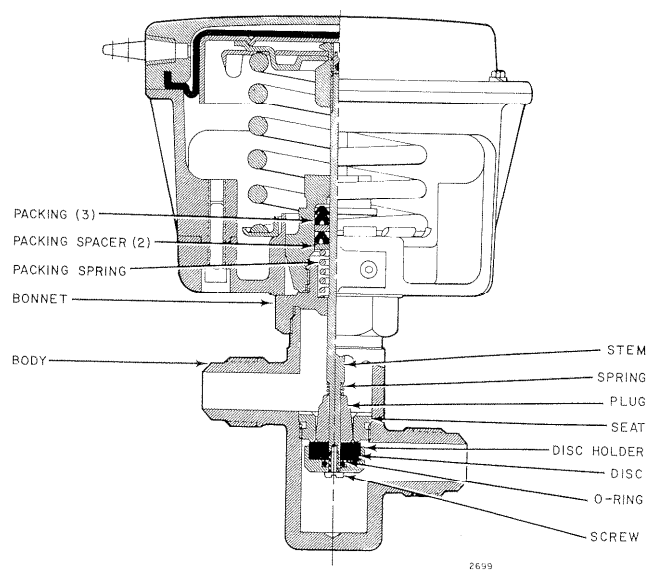
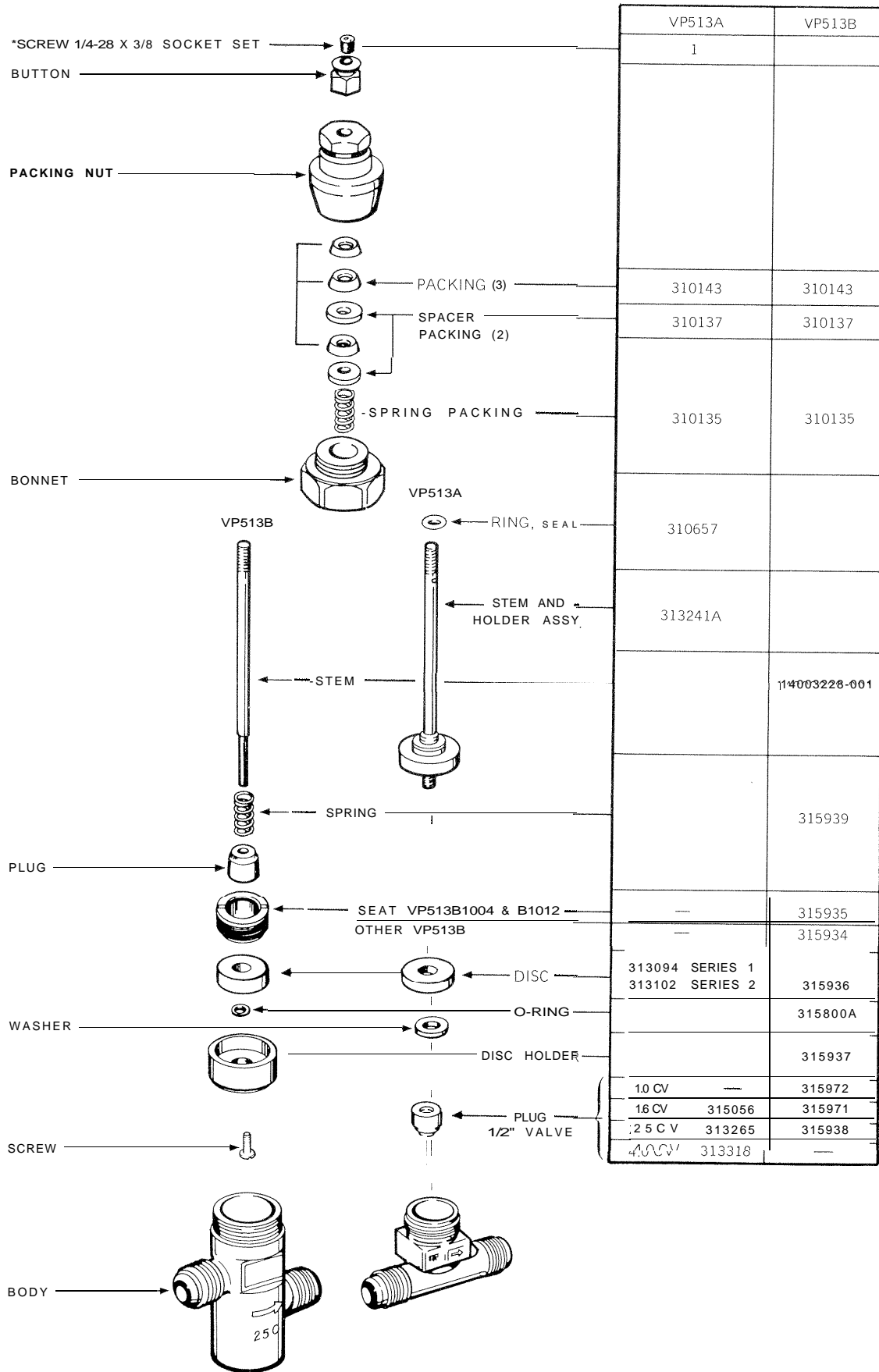


Fig. 4. Details of VP513B





| VP513A          | VP513B        |
|-----------------|---------------|
| 1               |               |
|                 |               |
| 310143          | 310143        |
| 310137          | 310137        |
|                 |               |
| 310135          | 310135        |
|                 |               |
| 310657          |               |
|                 |               |
| 313241A         |               |
|                 | 114003228-001 |
|                 |               |
|                 | 315939        |
|                 |               |
|                 | 315935        |
|                 | 315934        |
| 313094 SERIES 1 |               |
| 313102 SERIES 2 | 315936        |
|                 | 315800A       |
|                 |               |
|                 | 315937        |
| 1.0 CV          | 315972        |
| 1.6 CV          | 315056        |
| 2.5 CV          | 313265        |
| 4.0 CV          | 313318        |
|                 |               |

\*STANDARD HAPDWARE ITEM. OBTAIN LOCALLY WHEN POSSIBLE.

NOTE PARTS FOR OBSOLETE VALVES (ANGLE PATTERN AND 1/2 IN OD) ARE NO LONGER AVAILABLE SUBSTITUTE VP527A FOR SMALL CV S.T VALVES.

X506

Fig. 6. VP5 13 Parts List (Continued).